



Comal Italia

Italian Technology at its best
Designers and builders of quality metal fabrication
equipment



HVAC
Duct Fabricating Equipment



Comal Italia

HVAC DUCT FABRICATING EQUIPMENT



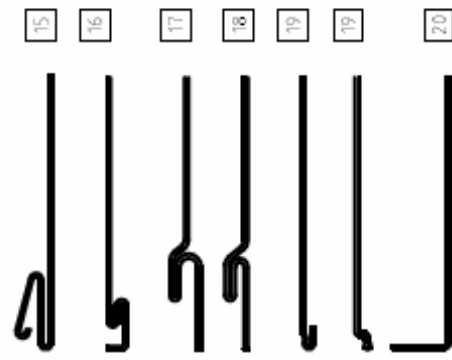
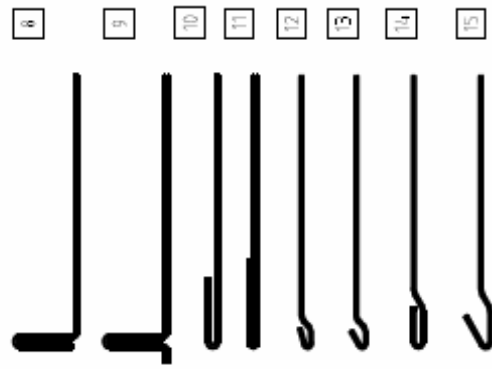
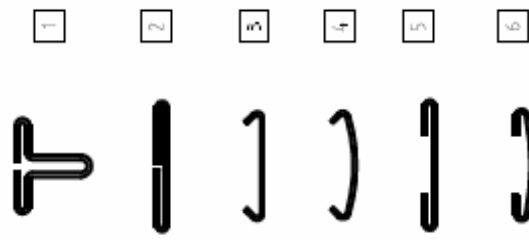
Comal PRD/12

A versatile roll forming machine which can make Pittsburgh folds, flat folded seams and various types of bayonets all used in Air Conditioning ducting works.

Specifications

Maximum working thickness Galvanized steel	1,5 mm	0.060" (16 ga)
Maximum working thickness Stainless steel	0,8mm	0.032" (22ga)
Roll holding shaft dia.	25 mm	0.984"
Feed-in speed per minute	12.000mm	472"
Installed power	2,2 Kw	3HP
Approximate net weight	650 Kg	1450 lbs
Overall dimensions LxWxH	1600mmx600mmx950mm	63"x24"x38"

Sections that can be rolled on
Comal's *PRD/12*



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Comal FG/12

Flanging machine which forms flanges on straight and curved edges.



SPECIFICATIONS - *Comal FG/12*

Maximum working thickness	1,5 mm	0.060" (16 ga)
Feed-in speed per minute	5000mm	197"
Flanging standard height	10 mm	0.394"
Minimum bending radius for 90 ⁰ arcs	100 mm	3.937"
Minimum bending radius for 180 ⁰ arcs and over	130 mm	5.118"
Installed power	1,1 Kw	1.5 HP
Approximate net weight	230 Kg	510 lbs
Overall dimensions LxWxH	500mmx500mmx1300mm	20"x20"x52"

Comal FG/12



Ribbing machine for Air Conditioning ducts.

The machine forms stiffening ribs on sheet-metal both European style and American style, per customer request.

SPECIFICATIONS - *Comal NRV/12*

Maximum working thickness	1,5 mm	0.060" (16 ga)
Maximum working length	2555 mm	100"
Feed-in speed per minute	12.000mm	472"
Installed power	1,1 Kw	1.5HP
Approximate net weight	1050 Kg	2315 lbs
Overall dimensions LxWxH	3200mmx1100mmx1300mm	126"x43"x51"

Authorized Dealer:

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